

B-MODE ULTRASONOGRAPHY OF MAMMARY GLANDS IN DAIRY EWES DURING THE LACTATION PERIOD

Ultrasonografía Modo B en glándula mamaria

Pavol Makovický¹, Michal Milerský² and Milan Margetín^{3,4}

¹J. Selye University, Faculty of Education, Department of Biology, Bratislavská cesta 3322, 945 01 Komárno, Slovak Republic.

²Institute of Animal Science, Přátelství 815, Prague-Uhřetěves 10401, Czech Republic. ³Slovak University of Agriculture in Nitra, Faculty of Agrobiological Sciences, Department of Animal Production, Tr. A. Hlinku 2, 949 76 Nitra, Slovak Republic.

⁴National Agricultural and Food Centre, Research Institute for Animal Production Nitra, Hlohovecká 2, 951 41 Lužianky, Slovak Republic. *Corresponding author: Pavol Makovický. Department of Biology. J. Selye University, Faculty of Education, Department of Biology, Bratislavská cesta 3322, 945 01 Komárno. Telephone: +35-3260-856. email: makovicky.pavol@gmail.com

ABSTRACT

Ultrasound is a powerful tool for the evaluation of morphological characteristics of the ewes udder and teats. It was studied the size of mammary cistern in ewes of nine genotypes (purebred Improved Valachian (IV), purebred Tsigai (T), purebred Lacaune (LC) and their crosses of IV and T with specialized dairy breeds Lacaune and East-Friesian (EF). Data were evaluated using restricted maximum likelihood (REML) methodology and MIXED procedure (SAS/STAT). The effect of genotype showed the highest influence ($P < 0.001$) on the length and area of the left and right udder cisterns measurements. In purebred IV ewes, the average areas of the left and right udder cisterns size obtained using the method "from bottom" were ($1078.81 \pm 78.9 \text{ mm}^2$ and $1033.68 \pm 79.63 \text{ mm}^2$). In T ewes ($813.56 \pm 71.06 \text{ mm}^2$ and $810.85 \pm 71.66 \text{ mm}^2$). These were significantly smaller than in LC ewes ($1941.64 \pm 74.73 \text{ mm}^2$ and $1989.46 \pm 75.39 \text{ mm}^2$). The obtained analyses showed that crossbreeding of IV and T with specialized dairy breeds considerably increases ewe's cistern size. In conclusion, it was proposed to use the ultrasonographic scanning technique for determination of ewes udder cisterns size, and then use the obtained results in the selection of sheep with large cisterns, where it is a real potential for high milk production and fast milking speed.

Key words: Ultrasonography; measurement; milk production; sheep.

RESUMEN

El ultrasonido es una poderosa herramienta para la evaluación de las características morfológicas de la ubre y las tetas de las ovejas. Se estudió el tamaño de la cisterna mamaria en ovejas de nueve genotipos (de raza pura Valachian (IV), de raza pura Tsigai (T), de raza pura Lacaune (LC) y sus cruces de IV y T con razas lecheras especializadas Lacaune y East Friesian (EF). Oriental el efecto del genotipo mostró la mayor influencia ($P < 0.001$) en la longitud y el área de las mediciones de cisternas de ubres izquierdas y derechas ($1078.81 \pm 78.9 \text{ mm}^2$ y $1033.68 \pm 79.63 \text{ mm}^2$), en las ovejas ($813.56 \pm 71.06 \text{ mm}^2$ y $810.85 \pm 71.66 \text{ mm}^2$), las áreas medias del tamaño de las cisternas de ubres izquierdas y derechas obtenidas utilizando el método „desde abajo“. Los análisis obtenidos mostraron que el cruzamiento de las variedades IV y T con las razas lecheras especializadas aumenta considerablemente el tamaño de las cisternas de las ovejas y, en conclusión, se propuso utilizar el escáner ultrasonográfico tec para la determinación del tamaño de las cisternas de ubres de oveja, y luego utilizar los resultados obtenidos en la selección de ovejas con grandes cisternas, donde es un potencial real para alta producción de leche y velocidad de ordeño rápido.

Palabras clave: Ultrasonografía; medición; producción de leche; oveja.

INTRODUCTION

The anatomical characteristics of the mammary gland in the ewe (*Ovis aries L.*) have importance for milk production and the aptitude of the udder to machine milking. A number of authors [26, 28-33] have studied udder cisterns size milking ewes in terms of the importance of quality milk production and suitability of udders for machine milking. Animals with large cisterns produce more milk, are milked faster and are more tolerant to longer milking intervals [8, 17, 18, 27, 41, 45].

The mammary gland ultrasound imaging was first performed for the teat area [15, 16, 47]. Udder and teat scanning is generally performed for the diagnosis of milk flow disturbances and also for examination and measurement of different anatomical structures [36, 46]. A number of studies outline the advantages of ultrasonography for diagnostics of physiological and pathological changes in the mammary gland in ruminants [11, 24]. B-mode, also known as real-time ultrasonography, is most widely used as the dynamics of the processes is shown in real time on the screen as a twodimensional greyscale image. This technique was proven to be reliable for determining the anatomic features of the udder and measuring of the teat parameters of all dairy animals. Ultrasonographic scanning of the udder and teat is generally performed to diagnose milk flow disorders but is increasingly used as alternative method to measure teat morphology and teat tissue changes [22].

Recent literature describe the use of ultrasonography for estimating the size of udder cisterns in recent domestic species. This method makes it also possible to assess changes in the cisternal size in different dairy species during lactation [2, 6, 12, 25]. The ultrasound is very good, precise and modern method for studying machine-induced changes of the mammary gland [6, 7, 24, 25, 44], which provides important data for genetic selection and mastitis prevention [21, 37-39]. This method makes it also possible to assess changes in the cisternal size in different dairy species during lactation [9, 10, 14, 19, 20, 40, 41, 43]. According to Milerski et al. [35], the results obtained using ultrasonographic techniques are also useful for indirect selection on marks milkability and sheep milk yield.

The goal of this study was to investigate the udder cistern size using ultrasound technique in purebred Improved Valachian (IV), Tsigai (T), Lacaune (LC) ewes, and their crosses with specialized dairy breeds Lacaune (LC) and East Friesian (EF).

MATERIALS AND METHODS

Purebred Improved Valachian (IV), purebred Tsigai (T) and purebred Lacaune (LC) ewes, and IV and T crosses with 25%, 50 and 75% genetic proportion of specialized dairy breeds (SDB) Lacaune and East Friesian were included in this seven year long experiment (IVxSDB 25%; IVxSDB 50%; IVxSDB75 %; TxSDB25 %; TxSDB 50%; TxSDB 75%). In total, it was investigated the size of the udder cisterns in ewes of nine genotypes (3 purebreds and 6 groups of crossbreds). For the whole period the method “from bottom” was used to investigate the size of the udder cisterns at 265 ewes. Each year, the ewes were kept within the same flock and were milked twice a day (d). Machine milking was carried out in a 1x24 low-line, side by side milking parlour. Milking machine was set to provide 140-160 pulsations per minute (min) (1:1 ratio with a vacuum level of 38 kPa). Sonographic measurements of the left and right udder cistern (length, width and area) were taken. Two apparatuses were used: an ultrasonograph ALOKA 250 (Hyogo, Japan) with a linear probe with the frequency 3.5 MHz (early years of the experiment) and ultrasonograph SonoVet2000 (Medison Co., Ltd., South Korea) with a 170 mm linear probe with the frequency 2 to 5 MHz (late years of the experiment). B-mode (brightness) ultrasonography generates cross sections of body tissues according to the amplitude of the reflected signal. B-mode ultrasound images in a water bath taken vertically with the axis longitudinally through the teat canal of the total mammary cisternal area in cows (*Bos taurus L.*), goats (*Capra hircus L.*) and sheep were performed by Bruckmaier and Blum [12]. The ewe udder was dipped into the water-filled bucket before the evening milking once in mid-lactation. The water displacement was measured for each of the ewes. Specific numbers of observations in monitored indicators depending on the genotype, parity and lactation stage are shown in TABLES II and III.

TABLE I

COVARIANCE ANALYSIS OF TRAITS DESCRIBING UDDER CISTERN SIZE OF EWES DIAGNOSED BY THE METHOD “FROM BOTTOM”

Source of variation	(df)	Trait													
		LLC		WLC		ALC		LRC		WRC		ARC		SLRC	
		F value	P>F	F value	P>F	F value	P>F	F value	P>F	F value	P>F	F value	P>F	F value	P>F
Year	5	336.41	<0.0001	228.86	<0.0001	118.32	<0.0001	341.07	<0.0001	221.36	<0.0001	116.73	<0.0001	128.86	<0.0001
Lactation stage	3	4.90	0.0022	4.76	0.0027	8.11	<0.0001	4.02	0.0075	4.54	0.0037	4.81	0.0025	7.58	<0.0001
Genotype	8	13.95	<0.0001	11.39	<0.0001	17.77	<0.0001	15.51	<0.0001	12.42	<0.0001	19.09	<0.0001	20.06	<0.0001
Parity	2	10.89	<0.0001	8.43	0.0002	8.65	0.0002	11.78	<0.0001	7.02	0.0010	12.57	<0.0001	11.16	<0.0001
Days in milk	1	8.16	0.0044	8.27	0.0042	10.68	0.0011	6.55	0.0107	11.06	0.0009	15.72	<0.0001	15.13	0.0001

LLC = length of left cistern; WLC = width of left cistern; ALC = area of left cistern; LRC = length of right cistern; WRC = width of right cistern; ARC = area of right cistern; SLRC = sums of both cross-section area

It was monitored and evaluated the following rates of udder cisterns (a total of 7 indicators):

Length of left and right cistern (LLC, respectively LRC) - mm.

Width of left and right cistern (WLC, respectively WRC) -mm.

Area of left and right cistern (ALC, respectively ARC) - mm².

Sums of both cross-section areas (SLRC) - mm².

TABLE II
EFFECT OF GENOTYPE ON TRAITS DESCRIBING UDDER CISTERN SIZE OF EWES DIAGNOSED BY THE METHOD "FROM BOTTOM"

Source of variation	Trait														
	LLC (mm)		WLC (mm)		ALC (mm ²)		LRC (mm)		WRC (mm)		ARC (mm ²)		SLRC (mm ²)		
	LSM±SE	LSM±SE	LSM±SE	LSM±SE	LSM±SE	LSM±SE	LSM±SE	LSM±SE	LSM±SE	LSM±SE	LSM±SE	LSM±SE	LSM±SE	LSM±SE	
	Genotype														
Improved Valachian (100)	135*	42.97	1.682	19.78	0.931	1078.81	78.9	41.63	1.675	19.48	0.950	1033.68	79.63	2107.11	151.94
IVxSDB (25 %) (125)	40	54.20	3.280	24.05	1.821	1544.97	155.37	54.05	3.272	22.47	1.860	1443.93	156.69	2995.20	299.15
IVxSDB (50 %) (150)	41	52.30	2.689	24.86	1.478	1535.81	124.48	52.90	2.672	24.39	1.510	1571.64	125.47	3105.36	239.17
IVxSDB (75 %) (175)	67	54.87	2.587	24.56	1.432	1574.12	121.61	53.97	2.577	24.45	1.462	1545.57	122.62	3121.42	233.99
Tsigai (200)	194	38.50	1.508	16.76	0.835	813.56	71.06	37.56	1.503	16.91	0.853	810.85	71.66	1623.34	136.80
TxSDB (25 %) (225)	3	41.02	6.975	19.19	3.831	1089.14	321.76	44.02	6.926	20.29	3.908	1251.79	324.31	2341.47	618.24
TxSDB (50 %) (250)	88	52.38	1.943	22.90	1.074	1371.33	90.857	52.11	1.934	22.68	1.096	1408.58	91.601	2778.06	174.73
TxSDB (75 %) (275)	23	55.49	3.888	25.29	2.157	1579.07	183.89	54.71	3.877	23.53	2.202	1520.58	185.46	3099.48	354.12
Lacaune (300)	162	57.92	1.565	27.04	0.871	1941.64	74.73	57.97	1.563	28.22	0.890	1989.46	75.39	3933.62	144.06
Significant differences		100:125,150,275+++; 100:175,250,300+++; 125:200+++; 150:200+++; 175:200+++; 200:250,275,300+++; 225:300+; 250:300+;	100:150,175+++; 100:300+++; 100:125,200,250,275+; 100:150,175,300+++; 125:200+++; 150:200+++; 175:200+++; 200:250,275,300+++; 225:300+; 250:300+;	100:200,250,275+; 125:200+++; 125:300+; 150:200+++; 150:300+++; 175:200+++; 175:300+++; 200:250,275,300+++; 225:300+; 250:300+;	100:125,150+++; 100:175,300+++; 100:200,250,275+; 125:200+++; 100:125,150,175,250,300+++; 100:275+; 125:200+++; 150:200+++; 175:200+++; 200:250,275,300+++; 225:300+; 250:300+;	100:150,175+++; 100:200,250+; 100:300+++; 125:200,300+++; 150:200+++; 150:300+; 175:200+++; 175:300+; 200:250,300+++; 200:275+++; 225:300+; 250:300+++;	100:125,200,275+; 100:150,175,300+++; 100:250+++; 125:200+++; 125:300+++; 150:200+++; 150:300+++; 175:200+++; 175:300+++; 200:250,275,300+++; 225:300+; 250:300+++; 275:300+;	100:125,250+++; 100:150,175,300+++; 100:200,275+; 125:200+++; 125:300+++; 150:200+++; 150:300+++; 150:200+++; 150:300+++; 175:200+++; 175:300+++; 200:250,275,300+++; 225:300+; 250:300+++; 275:300+;							

+++ P<0,001; ++P<0,01; +P<0,05; ns – non significant

* No. of measurements

(100) – Improved Valachian, (125) - crossbreds of Improved Valachian breed with 25 % genetic portion of specialized dairy breeds Lacaune and East Friesian, (150) - crossbreds of Improved Valachian breed with 50 % genetic portion of specialized dairy breeds Lacaune and East Friesian, (175) - crossbreds of Improved Valachian breed with 75 % genetic portion of specialized dairy breeds Lacaune and East Friesian, (200) – Tsigai, (225) - crossbreds of Tsigai breed with 25 % genetic portion of specialized dairy breeds Lacaune and East Friesian, (250) – crossbreds of Tsigai breed with 50 % genetic portion of specialized dairy breeds Lacaune and East Friesian, (275) – crossbreds of Tsigai breed with 75 % genetic portion of specialized dairy breeds Lacaune and East Friesian, (300) - Lacaune.

TABLE III
EFFECT OF PARITY AND STAGE OF LACTATION ON TRAITS DESCRIBING UDDER CISTERN SIZE OF EWES DIAGNOSED BY THE METHOD „FROM BOTTOM”

Source of variation	Trait														
	LLC (mm)		WLC (mm)		ALC (mm ²)		LRC (mm)		WRC (mm)		ARC (mm ²)		SLRC2 (mm ²)		
	LSM±SE	LSM±SE	LSM±SE	LSM±SE	LSM±SE	LSM±SE	LSM±SE	LSM±SE	LSM±SE	LSM±SE	LSM±SE	LSM±SE	LSM±SE	LSM±SE	
Parity															
1 st parity (1)	263*	46.49	1.394	20.87	0.755	1253.75	61.322	45.77	1.377	20.66	0.769	1211.89	61.692	2465.90	116.98
2 nd parity (2)	234	49.29	1.470	22.87	0.793	1386.80	63.556	50.48	1.445	23.17	0.807	1475.94	63.881	2864.04	120.80
3+ (3 rd and next order of lactation) (3)	256	54.09	1.549	24.41	0.841	1535.59	68.514	53.40	1.532	23.64	0.857	1504.20	68.919	3038.41	130.62
Significant differences	1:3+++; 2:3+++;		1:2+; 1:3+++;		1:2+; 1:3+++; 2:3+		1:2++; 1:3+++;		1:2++; 1:3+++;		1:2+++; 1:3+++;		1:2,3+++;		
Lactation stage															
40 th – 99 th day (1)	165	47.24	3.504	22.31	1.826	1375.86	134.01	48.55	3.411	21.32	1.853	1297.51	133.94	2678.95	249.18
100 th – 129 th day (2)	250	45.58	1.844	20.80	0.975	1235.18	74.883	46.32	1.805	20.34	0.991	1253.06	75.081	2489.25	140.99
130 th – 159 th day (3)	200	50.05	1.788	22.27	0.950	1326.14	73.554	49.47	1.753	22.45	0.966	1385.38	73.778	2704.71	138.70
160 th – 210 th day (4)	138	56.97	3.164	25.48	1.651	1631.02	121.68	55.19	3.082	25.85	1.676	1653.42	121.66	3284.89	226.52
Significant differences	2:4+++; 3:4+++;		2:4+; 3:4+;		2:4+; 3:4+++;		2:4+; 3:4+;		2:4+; 3:4+++;		2:4+; 3:4+++;		2:4+++; 3:4+++;		

+++P<0.001; ++P<0.01; +P<0.05; ns – non significant

*No. of measurements

Statistical methods

Data were processed by REML methodology using a MIXED procedure from the SAS statistical package [42]. The following statistical model with fixed and random effects was applied:

$$y_{ijklm} = \mu + Y_i + LS_j + GEN_k + P_l + an_m + a \cdot DIM_{ijklm} + e_{ijklm}$$

where:

y_{ijklm} is an observed trait (see above for details); Y_i = year (fixed effect with 4 to 7 levels); LS_j = lactation stage, fixed effect with 4 levels (from 40th to 99th lactation day, from 100th to 129th lactation day, from 130th to 159th lactation day and from 160th to 210th lactation day); GEN_k = genotype (breed group; fixed effect with 9 levels; see above for detail characterization); P_l = parity (fixed effect with 3 levels; first, second, third and further parity); an_m = animal (random effect); DIM_{ijklm} = days in milk (covariate; 40 to 210 days in milk); e_{ijklm} = is the random error.

The differences were statistically significant at P<0.05, or less.

RESULTS AND DISCUSSION

Recent studies also suggest that udder anatomy (mainly size of mammary cisterns) in terms of milk storage may be an important factor in determining reduced yield associated with extended milking intervals in dairy species [1, 3-5, 8-10, 23, 34]. Bruckmaier and Blum [12] conducted B-mode ultrasonography

of teat and cisternal parts of the mammary glands of dairy cows, goats and sheep with 5-MHz linear array transducer in a water bath during alpha and beta-adrenergic agonist and oxytocin administration. The authors concluded that water bath technique was an excellent method for continuous observation of mammary cistern cavities in these species and the cross sectional images of the cisternal areas revealed excellent information about the form and volume of these cavities. Bruckmaier et al. [13] refer about total cisternal cross sections obtained by udder ultrasonography from below $33 \pm 7 \text{ cm}^2$ for LC ewes. The obtained results show (TABLE I) that the factor genotype, parity and year had a statistically significant effect (P<0.001) for all surveyed indicators characterizing the size of ewes udder cisterns. As shown in TABLE II, the largest average size of the udder cisterns are found in all indicators for LC ewes. The smallest udder cistern was found practically in all indicators for T ewes. The largest average of the left cistern's area (ALC) are found in LC ewes ($1941.64 \pm 74.725 \text{ mm}^2$), and the smallest average of the left cistern's area was found in T ewes ($813.56 \pm 71.061 \text{ mm}^2$). With regard to the indicator area of right cistern (ARC), again the highest average value for this indicator reached LC ewes ($1989.46 \pm 75.385 \text{ mm}^2$), and conversely, the lowest mean value was found in T ewes ($810.85 \pm 71.662 \text{ mm}^2$). The results of this work also show that the size of the udder cisterns was greater in crosses formed on the basis of specialized dairy breeds LC and EF (25%, 50%, 75% LC and EF) compared with IV and T ewes. TABLE III shows that

the influence of “parity” had a significant effect ($P < 0.001$) for all observed rates of the left and right udder cisterns. Although the differences between ewes in 1st, 2nd, and 3rd lactation were not in all indicators statistically significant, but in all indicators was observed tendency of increasing of the udder cisterns, depending on age (stage of lactation). Regarding changes in the size of the udder cisterns during lactation, results suggest that the basic level of the left and right udder cistern (length, width and area) of the cisterns during the lactation increase.

CONCLUSION

Ultrasonography of the mammary gland is a non-invasive technique that is easily performed. Using appropriate equipment, the teat canal and gland cisterns and udder parenchyma can be visualized. Based on the obtained results, keeping line with trends in all countries with advanced sheep husbandry, it was propose to use the ultrasonographic scanning technique for determination of ewes udder cisterns size, and then use the obtained results in the selection of sheep with large cisterns, where it is a real potential for high milk production and fast milking speed.

ACKNOWLEDGEMENT

The study was performed during the realization of the project MLIEKO 26220220098 funded by the Operational Program for Research and Development of the European Regional Development Fund. Michal Milerski was supported by project No. QJ1510144 of the National Agency for Agricultural Research. This work was partially sponsored by Slovak Research and Development Agency under contract No. APVV-0458-10 and projects No. QJ1310107; QJ1510144 of the National Agency for Agricultural Research, Czech Republic.

BIBLIOGRAPHICS REFERENCES

- [1] ABDALLA, E.B.; ASHMAWY, A.E.H.A.; SALAMA, O.A.E.R.; FAROUK, M.H.; KHALIL, F.A.; SEIOUDY, A.F.; CAJA, G. Effect of milking interval on milk partitioning between udder compartments, milk yield and milk composition in Maghrebi dairy camels. **Small Rumin. Res.** 136:214-220. 2016.
- [2] ALBINO, R.L.; GUIMARAES, S.E.F.; DANIELS, K.M.; FONTES, M.M.S.; MACHADO, A.F.; DOS SANTOS, G.B.; MARCONDES, M.I. Mammary gland ultrasonography to evaluate mammary parenchymal composition in prepubertal heifers. **J. Dairy Sci.** 100:1588-1591. 2017.
- [3] ATIGUI, M.; MARNET, P.G.; AYEB, N.; KHORCHANI, T.; HAMMADI, M. Effect of changes in milking routine on milking related behaviour and milk removal in Tunisian dairy dromedary camels. **J. Dairy Res.** 81:494-503. 2014a.
- [4] ATIGUI, M.; HAMMADI, M.; BARMAT, A.; FAHRAT, M.; KHORCHANI, T.; MARNET, P.G. First description of milk flow traits in Tunisian dairy dromedary camels under an intensive farming system. **J. Dairy Res.** 81:173-182. 2014b.
- [5] ATIGUI, M.; MARNET, P.G.; BARMAT, A.; KHORCHANI, T.; HAMMADI, M. Effects of vacuum level and pulsation rate on milk ejection and milk flow traits in Tunisian dairy camels. **Trop. Anim. Health Prod.** 47:201-206. 2015.
- [6] ATIGUI, M.; MARNET, P.G.; HARRABI, H.; BESSALAH, S.; KCHORCHANI, T.; HAMMADI, M. Relationship between external and internal udder and teat measurements of machine milked dromedary camels. **Trop. Anim. Health Prod.** 48:935-942. 2016.
- [7] AYADI, M.; CAJA, G.; SUCH, X.; KNIGHT, CH. *Use of ultrasonography to estimate cistern size and milk storage at different milking intervals in the udder of dairy cows.* **J. Dairy Res.** 70:1-7. 2003a.
- [8] AYADI, M.; CAJA, G.; SUCH, X.; KNIGHT, CH. Effect of omitting one milking weekly on lactational performances and morphological udder changes in dairy cows. **J. Dairy Sci.** 86:2352-2358. 2003b.
- [9] AYADI, M.; CAJA, G.; SUCH, X.; ROVAI, M.; ALBANELL, E. Effect of different milking intervals on the composition of cisternal and alveolar milk in dairy cows. **J. Dairy Res.** 71:304-310. 2004.
- [10] AYADI, M.; HAMMADI, M.; KHORCHANI, T.; BARMAT, A.; ATIGUI, M.; CAJA, G. Effects of milking interval and cisternal udder evaluation in Tunisian Maghrebi dairy dromedaries (*Camelus dromedarius L.*). **J. Dairy Sci.** 92:1452-1459. 2009.
- [11] BARBAGIANNI, M.S.; GOULETSOU, P.G.; VALASI, I.; PETRIDIS, I.G.; GIANNENAS, I.; FTHENAKIS, G.C. Ultrasonographic findings in the ovine udder during lactogenesis in healthy ewes or ewes with pregnancy toxemia. **J. Dairy Res.** 82:293-303. 2015.
- [12] BRUCKMAIER, R.M.; BLUM, J.W. B-mode ultrasonography of mammary glands of cows, goats and sheep during α - and β -adrenergic agonist and oxytocin administration. **J. Dairy Res.** 59:151-159. 1992.
- [13] BRUCKMAIER, R.M.; PAUL, G.; MAYER, H.; SCHAMS, D. Machine milking of Ostfriesian and Lacaune dairy sheep: udder anatomy, milk ejection and milking characteristics. **J. Dairy Res.** 64:163-172. 1997.
- [14] CAJA, G.; AYADI, M.; KNIGHT, CH. Changes in cisternal compartment based on stage of lactation and time since milk ejection in the udder of dairy cows. **J. Dairy Sci.** 87:409-2415. 2004.

- [15] CARTEE, R.E.; IBRAHIM, A.K.; McLEARY, D. B-mode ultrasonography of the bovine udder and teat. **J. Am. Vet. Med. Assoc.** 188:1284-1287. 1986.
- [16] CARUOLO, E.V.; MOCHRIE, R.D. Ultrasonograms of lactating mammary glands. **J. Dairy Sci.** 50:225-230. 1967.
- [17] CASTILLO, V.; SUCH, X.; CAJA, G.; CASALS, R.; ALBANELL, E.; SALAMA, A.A.K. Effect of milking interval on milk secretion and mammary tight junction permeability in dairy ewes. **J. Dairy Sci.** 91:2610-2619. 2008.
- [18] CASTILLO, V.; SUCH, X.; CAJA, G.; CASALS, R.; SALAMA, A.A.K.; ALBANELL, E. Long- and short-term effects of omitting two weekend milkings on the lactational performance and mammary tight junction permeability of dairy ewes. **J. Dairy Sci.** 92:3684-3695. 2009.
- [19] DAVIS, S.R.; FARR, V.C.; COPEMAN, P.J.; CARRUTHERS, V.R.; KNIGHT, CH.; STELWAGEN, K. Partitioning of milk accumulation between cisternal and alveolar compartments of the bovine udder: relationship to production loss during once daily milking. **J. Dairy Res.** 65:1-8. 1998.
- [20] DOS SANTOS, S.K.; OLIVEIRA, M.G.; NORILER, E.P.; VRISMAN, D.P.; BORGES, L.P.B.; SANTOS, V.J.C.; COUTINHO, L.N.; TEIXEIRA, P.P.M. Mammary gland ultrasound evaluation of Jersey cattle breed. **Acta Scientiae Veterinariae.** 44:1410. 2016.
- [21] FRAGKOU, I.A.; BOSCO, C.M.; FTHENAKIS, G.C. Diagnosis of clinical or subclinical mastitis in ewes. **Small Rumin. Res.** 118:86-92. 2014.
- [22] FRANZ, S.; FLOEK, M.; HOFMANN-PARISOT, M. Ultrasonography of the bovine udder and teat. **Vet. Clin. North. Am. Food Anim. Pract.** 25:669-685. 2009.
- [23] HAMMADI, M.; ATIGUI, M.; AYADI, M.; BARMAT, A.; BELGACEM, A.; KHALDI, G.; KHORCHANI, T. Training period and short time effects of machine milking on milk yield and milk composition in Tunisian Maghrebi camels. **J. Camel. Pract. Res.** 17:1-7. 2010.
- [24] HASSAN, E.A.; ABDEL GALIL, A.I.; TORAD, F.A.; SHAMAA, A.A. Ultrasonographic examination of mammary glands in lactating jennies (*Equus asinus*). **Pak. Vet. J.** 36:89-92. 2016.
- [25] ISMAIL, Z.B.; ALEKISH, M.; AL-SHEYAB, O. Relationships between somatic cell count and certain udder and teat echo-morphometric measurements in mastitis caused by *Staphylococcus aureus* in Awassi sheep. **Rev. Méd. Vét.** 167: 33-37. 2016.
- [26] JATSCH O.; SAGI R. Machine milkability as related to dairy yield and its fractions in dairy ewes. **Ann. Zoot.** 28:251-260. 1979.
- [27] KNIGHT, CH.; DEWHURST, R.J. Once daily milking of dairy cows: relationship between yield loss and cisternal milk storage. **J. Dairy Res.** 61: 441-449. 1994.
- [28] LABUSSIÈRE, J.; DOTCHEWSKI, D.; COMBAUT, J.F. Caractéristiques morphologiques de la mamelle des brebis Lacaune. Méthodologie pour l'obtention des données. Relations avec l'aptitude à la traite. **Ann. Zoot.** 30:115-136. 1981.
- [29] LABUSSIÈRE, J. Review of physiological and anatomical factors influencing the milking ability of ewes and the organization of milking. **Livest. Prod. Sci.** 18:253-274. 1988.
- [30] MAKOVICKÝ, PA.; NAGY, M.; MAKOVICKÝ PE. Comparison of external udder measurements of the sheep breeds Improved Valachian, Tsigai, Lacaune and their crosses. **Chil. J. Agr. Res.** 73:366-371. 2013.
- [31] MAKOVICKÝ, PA.; NAGY, M.; MAKOVICKÝ PE. The comparison of ewe udder morphology traits of Improved Valachian, Tsigai, Lacaune breeds and their crosses. **Mljekarstvo.** 64:86-93. 2014a.
- [32] MAKOVICKÝ, PA.; MARGETÍN, M.; MAKOVICKÝ, PE. Genetic parameters for the linear udder traits of nine dairy ewes - short communication. **Vet. Arhiv.** 85:577-582. 2015a.
- [33] MAKOVICKÝ, PA.; RIMÁROVÁ, K.; MAKOVICKÝ, PE.; NAGY, M. Genetic parameters for external udder traits of different dairy ewes. **Indian J. Anim. Sci.** 85:89-90. 2015b.
- [34] MARNET, P.G.; ATIGUI, M.; HAMMADI, M. Developing mechanical milking in camels? Some main steps to take... **Trop. Anim. Health Prod.** 48:889-896. 2016.
- [35] MILERSKI, M.; MARGETÍN, M.; ČAPISTRÁK, A.; APOLEN, D.; ŠPÁNIK, J.; ORAVCOVÁ, M. Relationships between external and internal udder measurements and the linear scores for udder morphology traits in dairy sheep. **Czech J. Anim. Sci.** 51:383-390. 2006.
- [36] PAULRUD, C.O.; CLAUSEN, S.; ANDERSEN, P.E.; RASMUSSEN, M.D. Infrared thermography and ultrasonography to indirectly monitor the influence of liner type and overmilking on teat tissue recovery. **Acta. Vet. Scand.** 46:137-147. 2005.
- [37] PORCIONATO, M.A.F.; NEGRÃO, J.A.; LIMA, M.L.P. Produção de leite, leite residual e concentração hormonal de vacas Gir × Holandesa e Holandesa em ordenha mecanizada exclusiva. **Arq. Bras. Med. Vet. Zoot.** 57:820-824. 2005.
- [38] PORCIONATO, M.A.F.; NEGRÃO, J.A.; PAIVA, F.A. Morphometry and cisternal and alveolar milk distribution in mammary gland of Holstein and Girolanda cows. **Arq. Bras. Med. Vet. Zoot.** 61:287-292. 2009.
- [39] PORCIONATO, M.A.F.; SOARES, W.V.B.; REIS, C.B.M.; CORTINHAS, C.S.; MESTIERI, L.; SANTOS, M.V. Milk flow, teat morphology and subclinical mastitis prevalence in Gir cows. **Pesq. Agrop. Bras.** 45:1507-1512. 2010.

- [40] ROVAI, M.; CAJA, G.; SUCH, X. Evaluation of udder cisterns and effects on milk yield of dairy ewes. **J. Dairy Sci.** 91:4622-4629. 2008.
- [41] SALAMA, A.A.K.; CAJA, G.; SUCH, X.; PERIS, S.; SORENSEN, A.; KNIGHT, CH. Changes in cisternal udder compartment induced by milking interval in dairy goats milked once or twice daily. **J. Dairy Sci.** 87:1181-1187. 2004.
- [42] STATISTICAL ANALYSIS SYSTEM INSTITUTE (SAS). V. 9.2. 2002-2008.
- [43] SOUSA, F.C.; MELO, C.H.S.; BATISTA, R.I.T.P.; DIAZ SANCHEZ, D.J.; SOUZA-FABJAN, J.M.G.; PEREIRA, A.F.; MELO, L.M.; FIGUEIREDO FREITAS, V.J.; TEIXEIRA, D.I.A. Ultrasonographic findings of the mammary gland, liver, gallbladder, spleen, and kidneys in transgenic goats for hG-CSF during induced lactation. **Semin: Cien Agrar.** 37:4109-4118. 2016.
- [44] SOUSA, F.C.; PAULA, A.R.; CAMPELO, I.S.; MELO, L.M.; FREITAS, V.J.F.; TEIXEIRA, D.I.A. Mammary biopsy in induced lactating goats: assessment of post-biopsy milk properties and ultrasonographic appearance. **Cien. Anim. Bras.** 18:1-7, e-39077. 2017.
- [45] STELWAGEN, K.; KNIGHT, CH.; FARR, V.C.; DAVIS, S.R.; PROSSER, C.G.; MCFADDEN, T.B. Continuous versus single drainage of milk from the bovine mammary gland during a 24 hour period. **Exp. Physiol.** 81:141-149. 1996.
- [46] WEISS, D.; WEINFURTNER, M.; BRUCKMAIER, R.M. Teat anatomy and its relationship with quarter and udder milk flow characteristics in dairy cows. **J. Dairy Sci.** 87:3280-3289. 2004.
- [47] WORSTORFF, H.; STEIB, J.D.; PREDIGER, A.; SCHMIDT, W.L. Evaluation of sectional views by ultrasonics for measuring teat tissue changes during milking of cows. **Milchwiss.** 41:12-15. 1986.